## **D400 Operating Level Configuration and Parameter Change**

## CHANGE OPERATING LEVEL

1) To change operating level press and hold (M) and press (1) or (V) until desired operating level is reached Note: FIELDBUS and PROFIBUS units only must be changed from Remote Level to Operating level to make Parameter changes or to run in manual. To change between the Remote and Operating Levels press and hold (M) and (E) through the countdown (3...2...1...0). Repeat to change back into Remote Level.



## CONFIGURATION AND PARAMETER CHANGE

1)	Press and hold
	both $\textcircled{1}$ and $\textcircled{4}$ through the countdown (3210). Once the countdown is complete, release all buttons.
	The D400 should now be in

The D400 should now be in configuration mode and the screen should read

P 1.0 conf LINEAR

- 2) To move within the configuration level (P1., P2., P3., etc.) press and hold M and E simultaneously and press either for Unutil desired configuration level is reached then release all buttons.
- 3) To move within the parameter level (P1.1, P1.2, P1.3, etc.) press and hold (M) and press either (A) or (V) until the desired parameter is reached. Then release all buttons.
- 4) To make changes to parameters go to parameter needing to be changed per above. Release all buttons.

  The current parameter setting will be shown on lower line of display. Press not without the displayed.
- 5) Anytime a parameter is changed it must be saved to take effect.

  To save parameter changes press and hold M and press either

  or until EXIT is reached then release all buttons.

  Once NV\_SAVE is shown on display hold E through countdown

  (3...2...1...0) and release all buttons. After the countdown is complete the D400 will be in the operating level.

Every configuration parameter level has an EXIT and changes can be made to several parameters before they have to be saved.

