

ANDERSON GREENWOOD SERIES F66/F73/F73K PRIMARY ISOLATION VALVES

Integrally forged, one piece double block or double block and bleed Keyblok assemblies for primary isolation of pressure take-offs, where the valve is mounted directly to the vessel or process pipe



F66

F73

FEATURES

- One-piece forged body combines a compact design with strength and reduced potential leak paths compared to conventional designs.
- Flanged inlet connections available in a choice of sizes and ratings to suit each application.
- Primary isolation ball valves are precision machined and super finished for high performance pressure and temperature ratings. Designed to be fire safe and anti-static.
- Heavy duty needle type globe valve, ensuring bubble-tight shut-off on venting or isolation service.
- Outside screw and yoke (OS&Y) needle type globe valve with investment cast yoke and bolted bonnet provides high mechanical strength and reliability on primary isolation and venting services.
- Firesafe design to meet API 607, BS6755 Part 2 (optional).

GENERAL APPLICATION

Suitable for double block or double block and bleed applications including pressure, level and flow measurement, sampling, chemical seal isolation and injection services. Instruments may be mounted directly to the valve outlet or remotely with gauge lines/impulse pipe work.

TECHNICAL DATA

Materials:	CS, SS, Duplex and other exotic materials
Seats:	Metal
Connections	
Inlet:	ANSI flanged ½" to 2" API flanged to 2½"
Outlet:	ANSI flanged ½" to 2" API flanged to 2½"
Pressure (max.):	10000 psig (690 barg)
Temperature (max.)	
F66:	400°F (204°C)
F73:	1000°F (538°C)

ANDERSON GREENWOOD SERIES F66/F73/F73K PRIMARY ISOLATION VALVES

PRODUCT OVERVIEW

Keyblok F66

The F66 features two independently operable $\frac{3}{8}$ " (10 mm) bore ball valves for isolation service.

Keyblok F73/F73K

The F73 features two independently operable 0.2" (5 mm) bore 'HD' style needle valves for isolation service with an intermediate 'HD' globe style needle valve for venting service. Metal seating is standard on valves.

The F73K offers the same functionality as the F73 with the exception that all valves feature outside screw and yoke bolted bonnet (OS&Y) 0.2" (5 mm) bore valves. Metal seating is standard on valves.

General notes

Standard pressure testing to BS EN 12266-1.

Standard material traceability to EN 10204 3.1 (body only).

Material thickness to ANSI B16.34.

VALVE BODY - MATERIAL CODES

Description	C	L	S	D
Valve body	A105N	A350 LF2	A182 F316	A182 F51

Note: carbon steel valve bodies are zinc plated and passivated as standard.



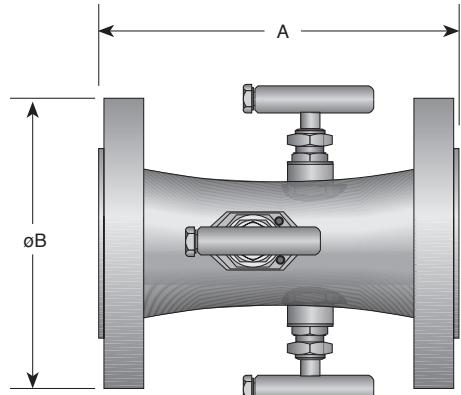
F66



F73/F73K

F66, F73 AND F73K SERIES FLANGED X FLANGED

Size in	Rating lb	Dimensions, inches [mm]			Weight	
		A - RF	A - RTJ	B	lb	[kg]
$\frac{1}{2}$	150	7.8 [197]	- [-]	3.5 [89]	9.5	[4.3]
$\frac{1}{2}$	300	7.8 [197]	8.1 [206]	3.8 [96]	11.0	[5.0]
$\frac{1}{2}$	600	8.1 [206]	8.1 [206]	3.8 [96]	11.5	[5.2]
$\frac{1}{2}$	900/1500	9.6 [243]	9.6 [243]	4.8 [121]	17.4	[7.9]
$\frac{1}{2}$	2500	9.6 [243]	9.6 [243]	5.3 [134]	23.8	[10.8]
$\frac{3}{4}$	150	7.8 [197]	- [-]	3.9 [99]	10.8	[4.9]
$\frac{3}{4}$	300	7.8 [197]	8.1 [206]	4.6 [118]	13.9	[6.3]
$\frac{3}{4}$	600	8.1 [206]	8.1 [206]	4.6 [118]	14.4	[6.5]
$\frac{3}{4}$	900/1500	9.6 [243]	9.6 [243]	5.1 [130]	20.9	[9.5]
$\frac{3}{4}$	2500	9.6 [243]	9.6 [243]	5.5 [140]	26.5	[12.0]
1	150	7.1 [180]	7.4 [189]	4.3 [108]	10.9	[5.0]
1	300	7.3 [186]	7.7 [196]	4.9 [124]	13.8	[6.3]
1	600	7.8 [199]	7.8 [199]	4.9 [124]	14.4	[6.5]
1	900/1500	8.7 [221]	8.7 [221]	5.9 [150]	24.7	[11.2]
1	2500	9.2 [234]	9.2 [234]	6.3 [159]	31.6	[14.3]
$1\frac{1}{2}$	150	7.3 [186]	7.7 [196]	5.0 [127]	14.2	[6.4]
$1\frac{1}{2}$	300	7.6 [192]	8.0 [202]	6.1 [156]	20.1	[9.1]
$1\frac{1}{2}$	600	8.2 [208]	8.2 [208]	6.1 [156]	22.3	[10.1]
$1\frac{1}{2}$	900/1500	8.9 [227]	8.9 [227]	7.0 [178]	35.2	[16.0]
$1\frac{1}{2}$	2500	10.0 [253]	10.0 [256]	8.0 [203]	61.3	[27.8]
2	150	7.4 [189]	7.8 [199]	6.0 [153]	21.8	[9.9]
2	300	7.7 [196]	8.2 [208]	6.5 [165]	26.2	[11.9]
2	600	8.5 [215]	8.6 [218]	6.5 [165]	29.6	[13.4]
2	900/1500	9.4 [240]	9.6 [243]	8.5 [216]	60.0	[27.2]
2	2500	10.4 [265]	10.6 [268]	9.3 [235]	88.2	[40.0]



NOTE

1. Metric Calculations:

mm = in x 25.4

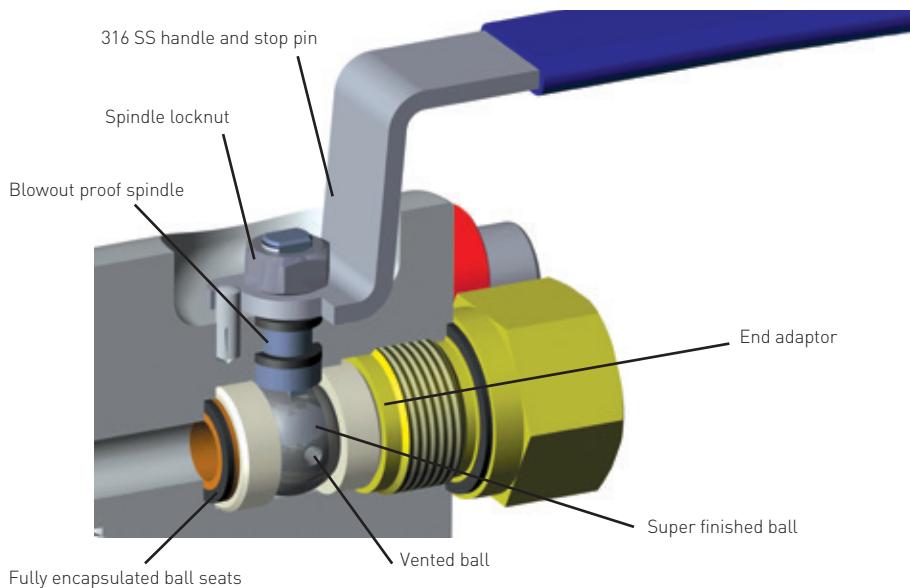
kg = lb x 0.4536

ANDERSON GREENWOOD SERIES F66/F73/F73K PRIMARY ISOLATION VALVES

QUARTER TURN BALL VALVES

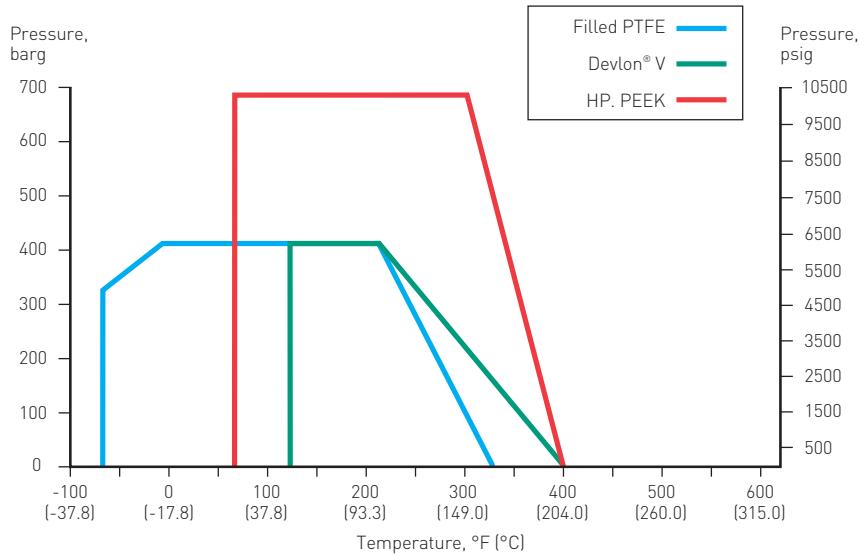
Unidirectional quarter-turn ball valves have a straight through, roddable $\frac{3}{8}$ " (10 mm) bore. Their super-finished ball provides low operating torque and long life and is vented to provide upstream cavity relief. They offer a choice of filled PTFE, Devlon V® or PEEK ball seats which are fully-supported to minimize seal extrusion and allow high working pressures, with end adaptor threads being fully isolated from the process by primary and secondary static seals. Each valve features a blowout-proof one piece stem with a vibration-resistant locking nut and a strong, corrosion-resistant stainless steel handle and stop pin as standard.

- Pressure rating: up to 10000 psig (680 barg).
- Temperature rating: -70.6°F to 400°F (-57°C to 204°C).



PRESSURE AND TEMPERATURE RATINGS

KEYBLOK



NOTE

1. Devlon V® is a registered trademark of Devol Engineering Ltd.

BALL VALVE COMPONENTS - TRIM CODES

Item	Description	S	D
1	Handle/stop pin	316 SS	316 SS
2	Stem seal (2 off)	Graphite	Graphite
3	Ball seat	PTFE, Devlon® or PEEK	PTFE, Devlon® or PEEK
4	Housing static seal	Graphite	Graphite
5	Seat housing	A276-316	A276-31803
6	Ball	A479-316	A479-31803
7	Primary static seal	Graphite	Graphite
8	Secondary static seal	Graphite	Graphite
9	Locknut	316 SS	316 SS
10	Spindle	A479-316	A479-31803

STANDARD TRIM COMBINATIONS

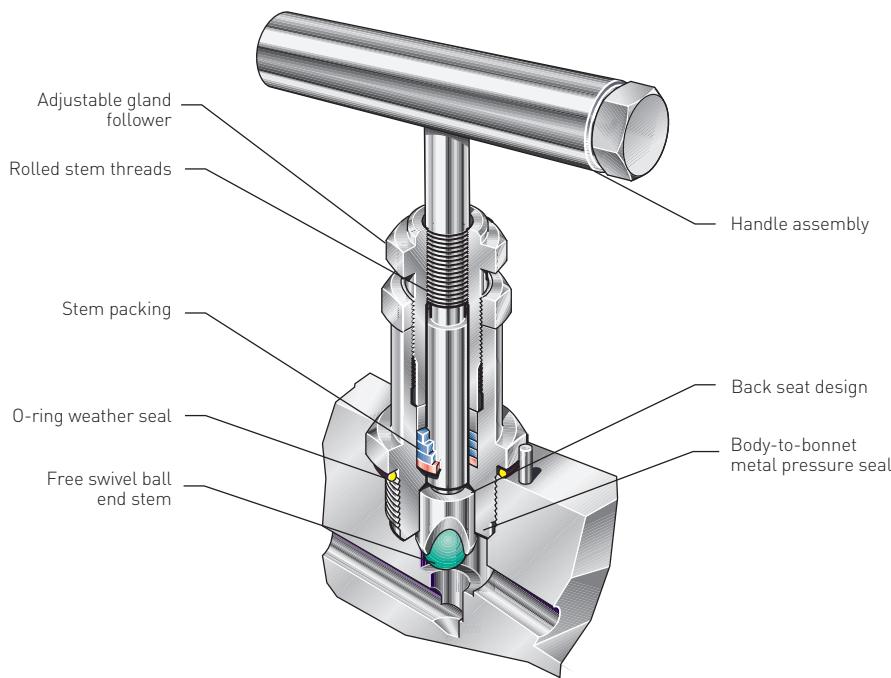
Body	Trim
C	S
L	S
S	S
D	D

ANDERSON GREENWOOD SERIES F66/F73/F73K PRIMARY ISOLATION VALVES

'HD' NEEDLE-TYPE GLOBE VALVE

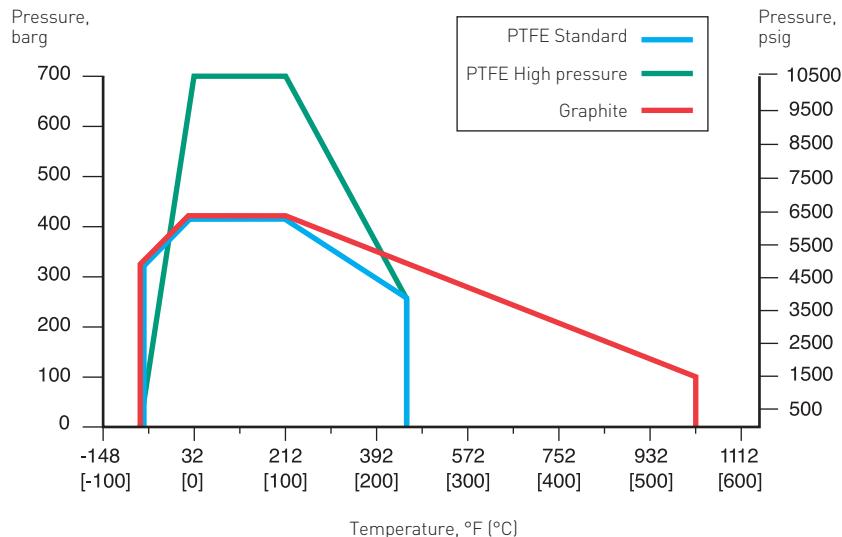
The HD needle-type globe valve has a rotating stem with a free-swivel ball-end seat for repetitive bubble-tight shut-off and rolled threads for low operating torque, located above the spindle packing and isolated from the process. The stem seal is either graphite or PTFE rings and a backseat design provides secondary stem sealing and prevents stem blowout. A body-to-bonnet metal pressure seal below the threads prevents corrosion and ensures the bonnet threads are in loaded compression for additional strength and an O-ring weather seal protects bonnet retention threads from harsh environments. An adjustable gland follower allows easy access to adjust the packing gland and the valve features a T-bar handle with locking bolt to secure it firmly on the stem.

- Pressure rating: up to 10000 psig (680 barg).
- Temperature rating: -71°F to 1000°F (-57°C to 538°C).



PRESSURE AND TEMPERATURE RATINGS

'HD' NEEDLE TYPE GLOBE VALVE



'HD' NEEDLE TYPE GLOBE VALVE COMPONENTS - TRIM CODES

Item	Description	S	D
1	Gland follower	Austenitic SS	A276-31803
2	Stem	A479-316	A47931803
3	Locknut	Austenitic SS	Austenitic SS
4	Stem packing	PTFE or Graphite	PTFE or Graphite
5	O-ring weather seal	Buna-N Nitrile	Buna-N Nitrile
6	Ball (stem tip)	316 SS	Ceramic
7	Bonnet locking pin	Austenitic SS	Austenitic SS
8	Handle assembly	Austenitic SS	Austenitic SS

STANDARD TRIM COMBINATIONS

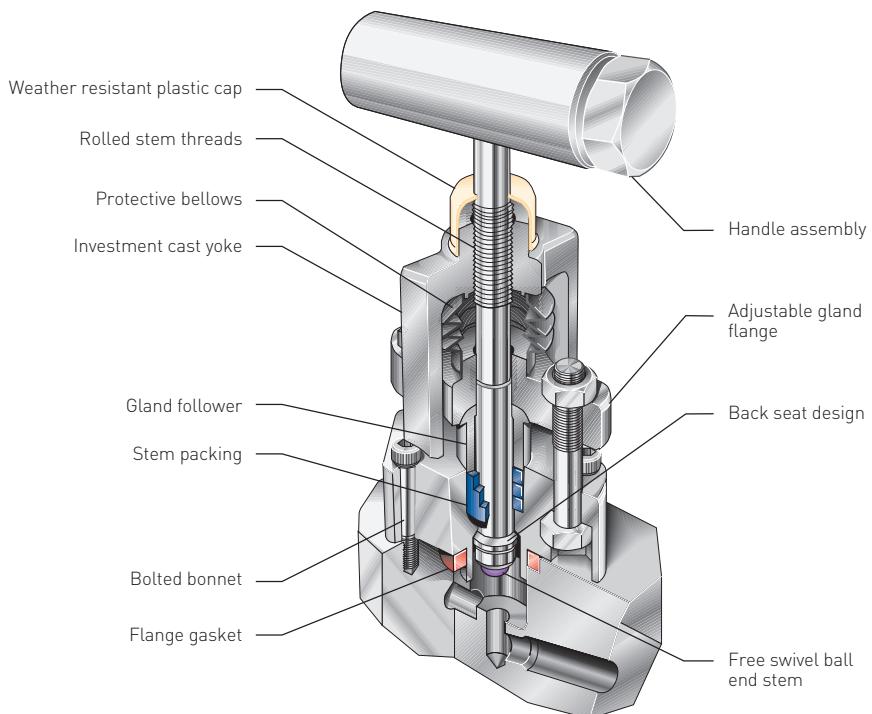
Body	Trim
C	S
L	S
S	S
D	D

ANDERSON GREENWOOD SERIES F66/F73/F73K PRIMARY ISOLATION VALVES

OS&Y NEEDLE-TYPE GLOBE VALVE

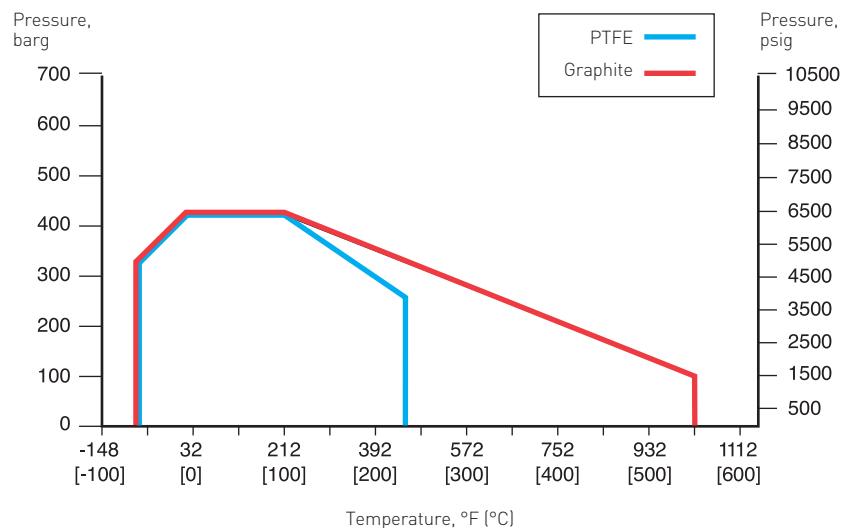
The OS&Y needle-type globe valve has a bolted bonnet for strength and reliability and a precision cast yoke which assures perfect stem alignment. The rotating stem has a free-swivel ball-end seat for repetitive bubble-tight shut-off and rolled threads to prevent galling that are completely isolated from the process with protective bellows that protect against atmospheric contamination. The stem seal is either graphite or PTFE rings and a backseat design provides secondary sealing and prevents blowout. A flange gasket ring ensures a bubble-tight body-to bonnet seal and an adjustable gland flange/follower allows easy access to the packing gland. A weather-resistant plastic bonnet cap prevents stem lubricant contamination and the valve features a T-bar handle.

- Pressure rating: up to 6000 psig (414 barg).
- Temperature rating: -71°F to 1000°F (-57°C to 538°C).



PRESSURE AND TEMPERATURE RATINGS

OS&Y NEEDLE TYPE GLOBE VALVE



'OS&Y' NEEDLE TYPE GLOBE VALVE COMPONENTS - TRIM CODES

Item	Description	S	D
1	Cap	Plastic	Plastic
2	Stem	A479-316	A479-31803
3	Protective bellows	Polyurethane	Polyurethane
4	Yoke	A351-CF8M	A890-4A
5	Gland follower	B783-SS-316-N2-33	A276-31803
6	Stem packing	PTFE or Graphite	PTFE or Graphite
7	Body/bonnet - bolts	ASTM A453	ASTM A453
8	Flange gasket	Graphite	Graphite
9	Ball (stem tip)	316 SS	Ceramic
10	Gland flange - bolts	Austenitic SS	Austenitic SS
11	Handle assembly	Austenitic SS	Austenitic SS
12	Gland flange	A351 CF8M	A351 CF8M

ANDERSON GREENWOOD SERIES F66/F73/F73K PRIMARY ISOLATION VALVES

SELECTION GUIDE

	F66	V	S	S	061L	061L	QV
Example:							
Manifold type							
Ball valve type							
F66	Flanged x flanged double block						
Globe needle valve type							
F73	Flanged x flanged double block and bleed						
F73K	Flanged x flanged double block and bleed						
F731	Flanged x flanged double block and bleed - 10,000 psi (PTFE packing only)						
Ball valve seat material or needle valve packing							
Ball valve type	Needle valve type						
V	Filled PTFE	V	PTFE				
N	Devlon V®	H	Graphite				
E	PEEK						
Body material							
C	A105N	S	A182 F316				
L	A350 LF2	D	A182 F51				
Trim material							
S	SS 316	Standard trim combinations					
D	Duplex UNS S31803	C, L and S Body = S Trim, D Body = D Trim					
Inlet connection							
04	1/2"	1	RF	A	150 lb (ANSI B16.5)		
06	3/4"	3	RTJ	J	300 lb (ANSI B16.5)		
08	1"	4	BX	K	600 lb (ANSI B16.5)		
12	1 1/2"	5	RX	T	900 lb (ANSI B16.5)		
16	2"	6	R	L	1500 lb (ANSI B16.5)		
17	1 13/16"	8	Hub	M	2500 lb (ANSI B16.5)		
18	2 1/16"			N	5000 lb (API 6A)		
24	3"			P	10000 lb (API 6A)		
				V	3000 lb (API 6A)		
Outlet connection							
04	1/2"	1	RF	A	150 lb (ANSI B16.5)		
06	3/4"	3	RTJ	J	300 lb (ANSI B16.5)		
08	1"	4	BX	K	600 lb (ANSI B16.5)		
12	1 1/2"	5	RX	T	900 lb (ANSI B16.5)		
16	2"	6	R	L	1500 lb (ANSI B16.5)		
17	1 13/16"	8	Hub	M	2500 lb (ANSI B16.5)		
18	2 1/16"			N	5000 lb (API 6A)		
24	3"			P	10000 lb (API 6A)		
				V	3000 lb (API 6A)		
Options							
ICV	Integral check valve (injection)	QV	1/4" NPT (f) vent				
IQ{ - - }	Integral quill (required length)	SS	Full 316 SS trim				
PV	Plugged vent	VO	Vent option (please specify compression fittings, if required)				
BVL	Lockable ball valve handles (specify number required)	CB	Ceramic ball tip (needle valve only)				
AT	Anti-tamper vent (needle valve only)	ST	Stellite ball tip (needle valve only)				
SG	NACE MR0175 latest revision						
LAT	Lockable tamper-proof bonnet.						
PD	Padlock for - LAT						